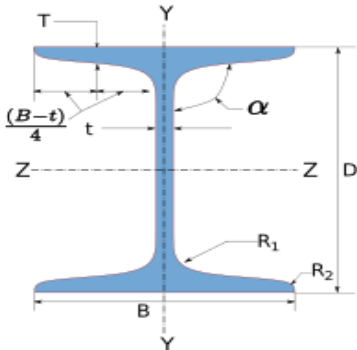




Company Name	IIT Bombay	Project Title	Sample Connection Design
Group/Team Name	Osdag	Subtitle	Beam-Beam End Plate Splice
Designer	Engineer #1	Job Number	1.2.1.2.1.1.2
Date	17 /12 /2020	Client	V Kalyanaraman, Retd. Professor, IIT Madras

## 1 Input Parameters

Main Module		Moment Connection		
Module		Beam-Beam End Plate Splice		
Connectivity		Coplanar Tension-Compression Flange		
End Plate Type		Flushed - Reversible Moment		
Bending Moment (kNm)		100.0		
Shear Force (kN)		40.0		
Axial Force (kN)		20.0		
Beam Section - Mechanical Properties				
	Beam Section		MB 400	
	Material		E 250 (Fe 410 W)C	
	Ultimate Strength, Fu (MPa)		410	
	Yield Strength, Fy (MPa)		250	
	Mass, m (kg/m)	61.55	Iz (cm4)	20400.0
	Area, A (cm2)	7840.0	Iy (cm4)	622.0
	D (mm)	400.0	rz (cm)	16.1
	B (mm)	140.0	ry (cm)	2.81
	t (mm)	8.9	Zz (cm3)	1020.0
	T (mm)	16.0	Zy (cm3)	88.8
	Flange Slope	98	Zpz (cm3)	1170.0
	R1 (mm)	14.0	Zpy (cm3)	149.0
	R2 (mm)	7.0		
Plate Details - Input and Design Preference				
Thickness (mm)		[22]		
Material		E 300 (Fe 440)		
Ultimate Strength, Fu (MPa)		440		
Yield Strength, Fy (MPa)		290		
Bolt Details - Input and Design Preference				
Diameter (mm)		[16]		
Property Class		[12.9]		
Type		Friction Grip Bolt		
Bolt Tension		Pre-tensioned		
Hole Type		Standard		



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Slip Factor, ( $\mu_f$ )	0.48
<b>Weld Details - Input and Design Preference</b>	
Type of Weld Fabrication	Shop Weld
Material Grade Overwrite, $f_u$ (MPa)	450.0
Beam Flange to End Plate	Groove Weld
Beam Web to End Plate	Fillet Weld
Stiffener	Fillet Weld
<b>Detailing - Design Preference</b>	
Edge Preparation Method	Rolled, machine-flame cut, sawn and planed
Gap Between Beams (mm)	0.0
Are the Members Exposed to Corrosive Influences?	True



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Date	17 /12 /2020	Client	V Kalyanaraman, Retd. Professor, IIT Madras

## 2 Design Checks

Design Status	Pass
---------------	------

### 2.1 Member Capacity

Check	Required	Provided	Remarks
Shear Capacity (kN)		$V_{dy} = \frac{A_v f_y}{\sqrt{3} \gamma_{mo}}$ $= \frac{0.6 \times 368.0 \times 8.9 \times 250}{\sqrt{3} \times 1.1 \times 1000}$ $= 257.86$ [Ref. IS 800 : 2007, Cl.10.4.3]	Restricted to low shear
Plastic Moment Capacity (kNm)		$M_{dz-z} = \frac{\beta_b Z_{pz} f_y}{\gamma_{mo}}$ $= \frac{1 \times 1170000.0 \times 250}{1.1 \times 10^6}$ $= 265.91$ [Ref. IS 800 : 2007, Cl. 8.2.1.2]	$V < 0.6 V_{dy}$

### 2.2 Load Consideration

Check	Required	Provided	Remarks
Shear Force (kN)	$V_y = 40.0$	$V_{ymin} = \min(0.15 \times V_{dy}, 40.0)$ $= \min(0.15 \times 257.86, 40.0)$ $= \min(38.68, 40.0)$ $= 38.68$ $V_u = \max(V_y, V_{ymin})$ $= \max(40.0, 38.68)$ $= 40.0$ [Ref. IS 800 : 2007, Cl. 10.7]	OK
Axial Force (kN)		$P_x = 20.0$	OK



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Check	Required	Provided	Remarks
Bending Moment (kNm)	$M_z = 100.0$	$M_{zmin} = 0.5 * M_{dz-z}$ $= 0.5 \times 265.91$ $= 132.96$ $M_u = \max(M_z, M_{zmin})$ $= \max(100.0, 132.96)$ $= 132.96$ <i>[Ref. IS 800 : 2007, Cl. 8.2.1.2]</i>	OK
Effective Bending Moment (kNm)		$M_{ue} = M_u + P_x \times \left( \frac{D}{2} - \frac{T}{2} \right) \times 10^{-3}$ $= 132.96 +$ $20.0 \times \left( \frac{400.0}{2} - \frac{16.0}{2} \right) \times 10^{-3}$ $= 136.8$	OK

## 2.3 Bolt Optimization

Check	Required	Provided	Remarks
Diameter (mm)	Bolt Diameter Optimization	$d = 16$	Pass
Property Class	Bolt Property Class Optimization	12.9	Pass
Hole Diameter (mm)		$d_0 = 18.0$	OK
No. of Bolt Columns		$n_c = 2$	Pass
No. of Bolt Rows		$n_r = 4$	Pass
Total No. of Bolts		$n = n_r X n_c = 8$	Pass



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## 2.4 Detailing

Check	Required	Provided	Remarks
Min. Pitch Distance (mm)	$p_{min} = 2.5 d$ $= 2.5 \times 16.0$ $= 40.0$  [Ref IS 800 : 2007, Cl. 10.2.2]	55	Pass
Max. Pitch Distance (mm)	$p_{max} = \min(32 t, 300 \text{ mm})$ $= \min(32 \times 22.0, 300 \text{ mm})$ $= \min(704.0, 300 \text{ mm})$ $= 300$  Where, $t = \min(22.0, 22.0)$  [Ref. IS 800 : 2007, Cl. 10.2.3]	55	Pass
Min. End Distance (mm)	$e_{min} = 1.5 d_0$ $= 1.5 \times 18.0$ $= 27.0$  [Ref. IS 800 : 2007, Cl. 10.2.4.2]	30	Pass
Max. End Distance (mm)	$e_{max} = 40 + 4t$ Where, $t = \min(22.0, 22.0)$ $= 40 + (4 \times 22)$ $e_{max} = 128.0$  [Ref. IS 800 : 2007, Cl. 10.2.4.3]	30	Pass
Min. Edge Distance (mm)	$e'_{min} = 1.5 d_0$ $= 1.5 \times 18.0$ $= 27.0$  [Ref. IS 800 : 2007, Cl. 10.2.4.2]	30	Pass



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Check	Required	Provided	Remarks
Max. Edge Distance (mm)	$e'_{max} = 40 + 4t$ $\text{Where, } t = \min(22.0, 22.0)$ $= 40 + (4 \times 22)$ $e'_{max} = 128.0$ <p>[Ref. IS 800 : 2007, Cl. 10.2.4.3]</p>	30	Pass
Cross-centre Gauge Distance (mm)		84	Pass

## 2.5 Critical Bolt Design

Check	Required	Provided	Remarks
Slip Resistance (kN)	$V_{sf} = \frac{V_u}{n}$ $= \frac{40.0}{8}$ $= 5.0$	$V_{dsf} = \frac{\mu_f n_e K_h F_o}{\gamma_{mf}}$ $\text{Where, } F_o = 0.7 f_{ub} A_{nb}$ $V_{dsf} = \frac{0.48 \times 1 \times 1 \times 0.7 \times 1220.0 \times 157}{1.25 \times 10^3}$ $= 51.49$ <p>[Ref. IS 800 : 2007, Cl. 10.4.3]</p>	Pass
Lever Arm (mm)	$r = [346.0, 38.0, 291.0, 93.0]$ <p>Note : <math>r_1</math> is the first row inside tension/top flange  <math>r_2</math> is the first row inside compression/bottom flange  Further row(s) are added in a symmetrical manner with odd row placed near the tension/top flange and even row placed near the compression/bottom flange respectively</p> <p>Note : The lever arm is computed by considering the NA at the centre of the bottom flange.  Rows with identical lever arm values mean they are considered acting as bolt group near the tension or compression flange.</p>		Pass



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Date	17 /12 /2020	Client	V Kalyanaraman, Retd. Professor, IIT Madras

Check	Required	Provided	Remarks
Tension Due to Moment (kN)	$T_1 = \frac{M_{ue}}{n_c \times \left( r_1 + \sum_{i=2}^{n_r} \frac{r_i^2}{r_1} \right)}$ $= \frac{136.8 \times 10^3}{2 \times \left( 346.0 + \sum_{i=2}^4 \frac{r_i^2}{346.0} \right)}$ $= 110.34$ <p><i>Note : <math>T_1</math> is the tension in the critical bolt</i>  <i>The critical bolt is the bolt nearest to the tension flange</i></p>		OK



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Check	Required	Provided	Remarks
Prying Force (kN)	$Q = \frac{l_v}{2 \times l_e} \left[ T_e - \frac{\beta \times \eta \times f_o \times b_e \times t^4}{27 \times l_e \times l_v^2} \right]$ $l_v = e - \frac{R_1}{2}$ $= 30 - \frac{14.0}{2} = 23.0 \text{ mm}$ $f_o = 0.7 \times f_{ub}$ $= 0.7 \times 1220.0$ $= 854.0 \text{ N/mm}^2$ $l_e = \min \left( e, 1.1 t \sqrt{\frac{\beta f_o}{f_y}} \right)$ $= \min \left( 30, 1.1 \times 22 \times \sqrt{\frac{1 \times 854.0}{290}} \right)$ $= \min(30, 41.53) = 30 \text{ mm}$ $\beta = 1 \text{ (pre-tensioned bolt)}$ $\eta = 1.5$ $b_e = \frac{B}{n_c}$ $= \frac{140.0}{2} = 70.0 \text{ mm}$ $Q = \frac{23.0}{2 \times 30} \times \left[ 110.34 - \left( \frac{1 \times 1.5 \times 854.0 \times 70.0 \times 22^4}{27 \times 30 \times 23.0^2} \right) \times 10^{-3} \right]$ $Q = 23.5$ <p>[Ref. IS 800 : 2007, Cl. 10.4.7]</p>		OK





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Date	17 /12 /2020	Client	V Kalyanaraman, Retd. Professor, IIT Madras

Check	Required	Provided	Remarks
Tension Demand (kN)	$T_f = T_1 + Q$ $= 110.34 + 23.5$ $= 133.84$	$T_f = 0.90 f_{ub} A_n / \gamma_{mf}$ $< f_{yb} A_{sb} (\gamma_{m1} / \gamma_{m0})$ $= \min \left( 0.90 \times 1220.0 \times 157 / 1.25, \right.$ $\left. 1100.0 \times 201.0 \times (1.25/1.1) \right)$ $= \min(137.91, 251.25)$ $= 137.91$  [Ref. IS 800 : 2007, Cl. 10.3.5]	Pass
Combined Capacity, (I.R)	$\leq 1$	$\left( \frac{V_{sf}}{V_{df}} \right)^2 + \left( \frac{T_f}{T_{df}} \right)^2 \leq 1.0$ $\left( \frac{5.0}{51.49} \right)^2 + \left( \frac{133.84}{137.91} \right)^2 = 0.95$  [Ref. IS 800 : 2007, Cl. 10.3.6]	Pass

## 2.6 Compression Flange Check

Check	Required	Provided	Remarks
Tension in Bolt Rows (kN)		$T = [110.34, 12.12, 92.8, 29.66]$	OK
Reaction at Compression Flange (kN)	$R_c = n_c \sum_{n_r=1}^{n_r} T_{n_r}$ $= 2 \times \sum_{n_r=1}^4 T_{n_r}$ $= 2 \times 244.92$ $= 489.84$	$F_c = A_g f_y / \gamma_{m0}$ $= \frac{B \times T \times f_y}{\gamma_{m0}}$ $= \frac{140.0 \times 16.0 \times 250}{1.1 \times 1000}$ $= 509.09$	Pass



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## 2.7 End Plate Checks

Check	Required	Provided	Remarks
Height (mm)		$H_p = D + 25$ $= 400.0 + 25$ $= 425.0$	Pass
Width (mm)		$B_p = B + 25$ $= 140.0 + 25$ $= 165.0$	Pass
Moment at Critical Section (kNm)		$M_{cr} = T_1 l_v - Q l_e$ $= (110.34 \times 23.0 - 23.5 \times 30) \times 10^{-3}$ $= 1.83$  <i>Note : The critical section is at the toe of the weld or the edge of the flange from bolt center – line</i>	OK
Plate Thickness (mm)	$t_p = \sqrt{\frac{4M_{cr}}{b_e(f_y/\gamma_{m0})}}$ $= \sqrt{\frac{4 \times 1.83 \times 10^6}{70 \times (290/1.1)}}$ $= 19.93$	22	Pass
Moment Capacity (kNm)	1.83	$M_p = \left(\frac{b_e t_p^2}{4}\right) \times \frac{f_y}{\gamma_{m0}}$ $= \frac{70 \times 22^2}{4} \times \frac{290}{1.1} \times 10^{-6}$ $= 2.23$	Pass

## 2.8 Longitudinal Stiffener Design

Check	Required	Provided	Remarks
Width (mm)		$W_{st} = B_p - \frac{t}{2}$ $= 165.0 - \frac{8.9}{2}$ $= 78.05$	Pass
Length (mm)		$L_{st} = 2 * W_{st}$ $= 2 * 78.05$ $= 156.1$	Pass
Thickness (mm)	$t = 8.9$	$t_{st} = 10$	Pass



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Date	17 /12 /2020	Client	V Kalyanaraman, Retd. Professor, IIT Madras

Check	Required	Provided	Remarks
Weld Size (mm)	6	tw = 6	Pass

## 2.9 Weld Design - Beam Web to End Plate Connection

Check	Required	Provided	Remarks
Weld Strength (N/mm <sup>2</sup> )	$f_{uw} = \min(f_w, f_u)$ $= \min(450.0, 440)$ [Ref. IS 800 : 2007, Cl. 10.5.7.1.1]	$f_{uw} = 440$	Pass
Total Weld Length (mm)		$L_w = 2 \times [D - (2 \times T) - (2 \times R1) - 20]$ $= 2 \times [400.0 - (2 \times 16.0) - (2 \times 14.0) - 20]$ $= 640.0$ <i>Note : Weld is provided on both sides of the web</i>	
Weld Size (mm)	$t_w = \frac{V_u}{f_{uw} k L_w} \times \sqrt{3} \gamma_{mw}$ $= \frac{40.0 \times 10^3}{440 \times 0.7 \times 640.0} \times \sqrt{3} \times 1.25$ $= 0.44$ [Ref. IS 800 : 2007, Cl. 10.5.7]	6	Pass



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Check	Required	Provided	Remarks
Min. Weld Size (mm)	<p>1) <math>t_{wmin}</math> – based on thickness of the thicker part</p> $t_{thicker} = \max(22.0, 8.9)$ $= 22.0$ $t_{wmin} = 6$ <p>2) <math>t_{wmin}</math> – based on thickness of the thinner part</p> $t_{thinner} = \min(22.0, 8.9)$ $= 8.9$ $t_{wmin} \leq \min(6, 8.9)$ <p>[Ref IS 800 : 2007, Table 21 , Cl10.5.2.3]</p>	$t_w = \max(t_w, t_{wmin})$ $= \max(0.44, 6)$ $= 6$	Pass
Max. Weld Size (mm)	<p><math>t_{wmax}</math> based on thickness of the thinner part</p> $t_{thinner} = \min(22.0, 8.9)$ $= 8.9$ $t_{wmax} = 8.9$ <p>[Ref. IS 800 : 2007, Cl. 10.5.3.1]</p>	$t_w \leq t_{wmax}$ $6 \leq 8.9$	Pass
Normal Stress (N/mm <sup>2</sup> )		$f_a = \frac{H}{0.7 \times t_w \times L_w}$ $= \frac{20.0 \times 10^3}{0.7 \times 6 \times 640.0}$ $= 7.44$ <p>[Ref. IS 800 : 2007, Cl. 10.5.9]</p>	OK



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Check	Required	Provided	Remarks
Shear Stress (N/mm <sup>2</sup> )		$q = \frac{V}{0.7 \times t_w \times L_w}$ $= \frac{40.0 \times 10^3}{0.7 \times 6 \times 640.0}$ $= 14.88$ <p>[Ref. IS 800 : 2007, Cl. 10.5.9]</p>	OK
Equivalent Stress (N/mm <sup>2</sup> )	$f_e = \sqrt{f_a^2 + 3q^2}$ $= \sqrt{7.44^2 + (3 \times 14.88^2)}$ $= 25.92$ <p>[Ref. IS 800 : 2007, Cl. 10.5.10.1.1]</p>	$f_w = \frac{f_u}{\sqrt{3} \gamma_{mw}}$ $= \frac{440}{\sqrt{3} \times 1.25}$ $= 203.23$ <p>[Ref. IS 800 : 2007, Cl. 10.5.7.1.1]</p>	Pass

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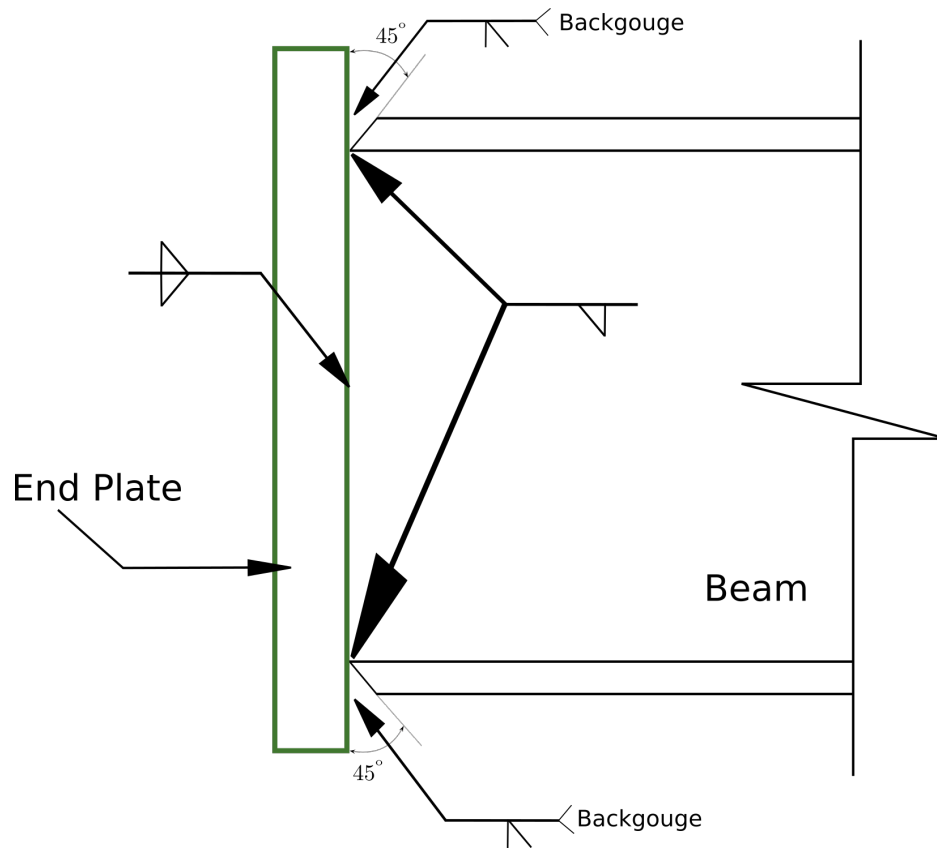


Figure 1: Typical Weld Details - Beam to End Plate Connection

### 3 2D Drawings (Typical)

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Group/Team Name	Osdag	Subtitle	Beam-Beam End Plate Splice
Designer	Engineer #1	Job Number	1.2.1.2.1.1.2
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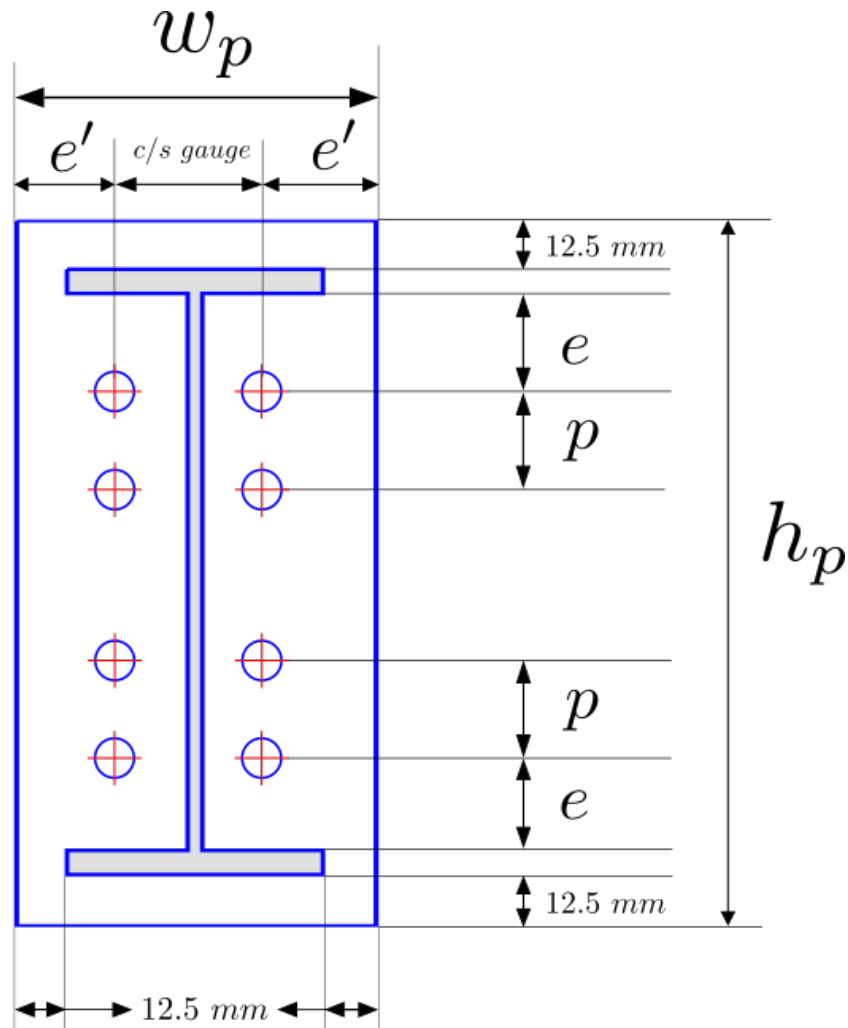


Figure 2: Typical Detailing



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Designer	Engineer #1	Job Number	1.2.1.2.1.1.2
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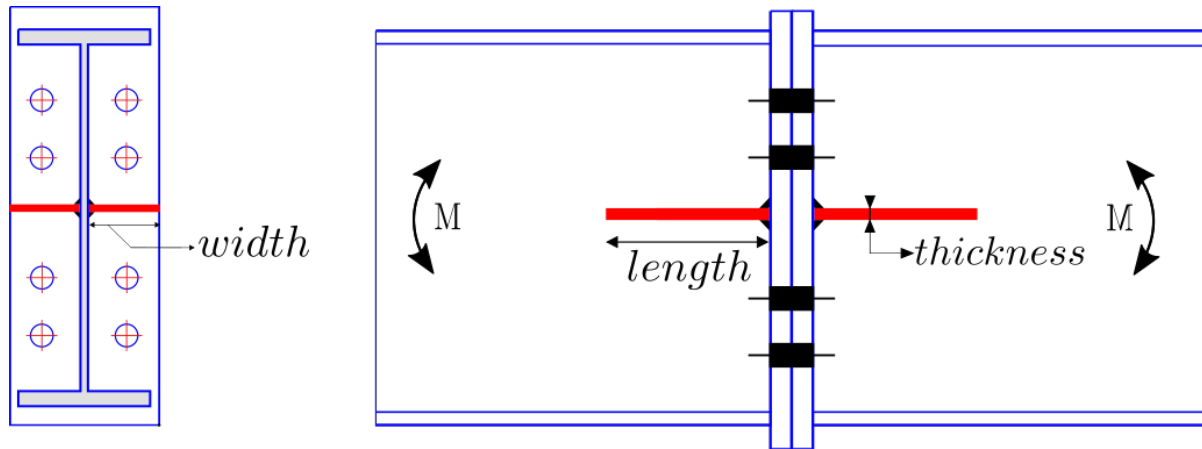
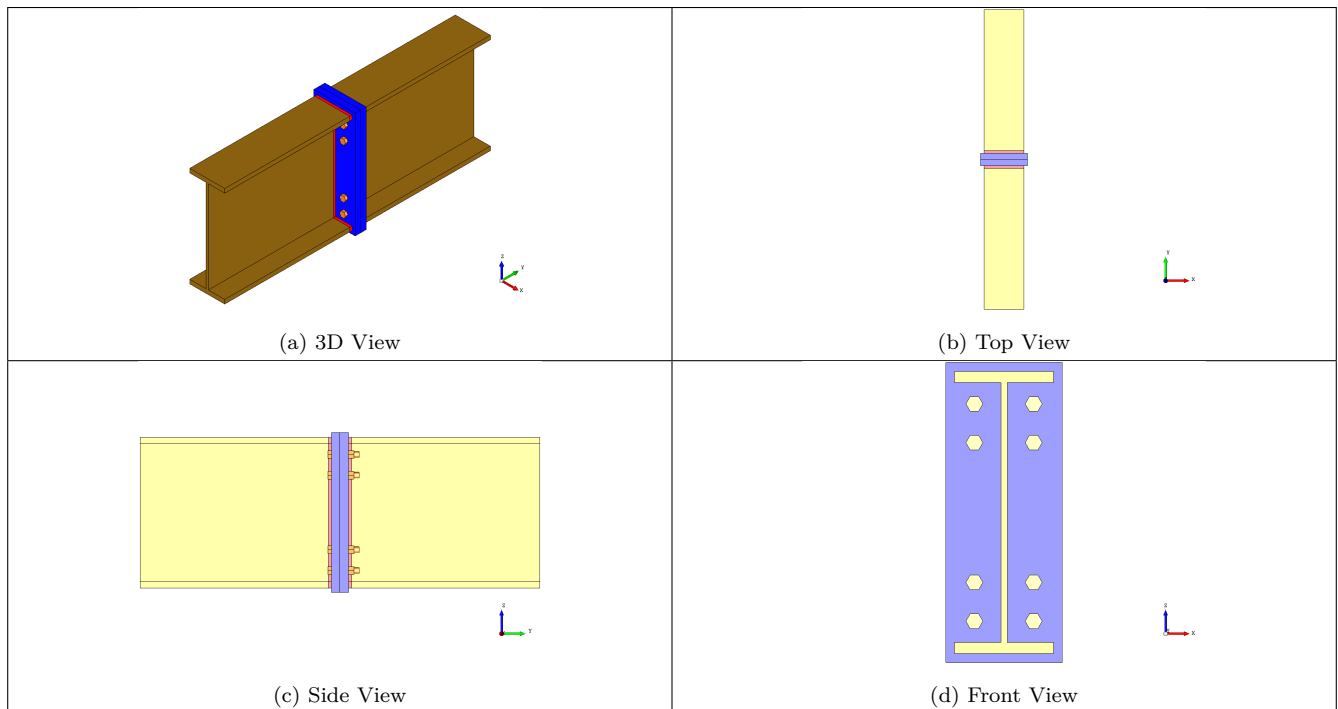




Figure 3: Typical Stiffener Details

## 4 3D Views





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Company Name	IIT Bombay	Project Title	Sample Connection Design
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Designer	Engineer #1	Job Number	1.2.1.2.1.1.2
Date	17 /12 /2020	Client	V Kalyanaraman, Retd. Professor, IIT Madras

## 5 Design Log

2020-12-17 23:48:34 - Osdag - WARNING - The Load(s) defined is/are less than the minimum recommended value [Ref. IS 800:2007, Cl.10.7].

2020-12-17 23:48:34 - Osdag - WARNING - [Minimum Factored Load] The external factored bending moment (100.0 kNm) is less than 0.5 times the plastic moment capacity of the beam (265.91 kNm)

2020-12-17 23:48:34 - Osdag - INFO - The minimum factored bending moment should be at least 0.5 times the plastic moment capacity of the beam to qualify the connection as rigid connection (Annex. F-4.3.1, IS 800:2007)

2020-12-17 23:48:34 - Osdag - INFO - The value of load(s) is/are set at minimum recommended value as per Cl.10.7 and Annex. F, IS 800:2007

2020-12-17 23:48:34 - Osdag - INFO - Designing the connection for a factored moment of 132.96 kNm

2020-12-17 23:48:34 - Osdag - INFO - [Bolt Design] Bolt diameter and grade combination ready to perform bolt design

2020-12-17 23:48:34 - Osdag - INFO - The solver has selected 1 combinations of bolt diameter and grade to perform optimum bolt design in an iterative manner

2020-12-17 23:48:34 - Osdag - INFO - Checking the design with the following bolt diameter-grade combination [(16.0, 12.9)]

2020-12-17 23:48:34 - Osdag - INFO - [Optimisation] Performing the design by optimising the plate thickness, using the thin plate and large (suitable) bolt diameter approach

2020-12-17 23:48:34 - Osdag - INFO - If you wish to optimise the bolt diameter-grade combination, pass a higher value of plate thickness using the Input Dock

2020-12-17 23:48:34 - Osdag - INFO - The provided beam can accommodate a single column of bolt on either side of the web [Ref. based on the detailing requirement]

2020-12-17 23:48:34 - Osdag - INFO - Performing the design with a single column of bolt on each side

2020-12-17 23:48:35 - Osdag - INFO - [Flange Strength] The reaction at the compression flange of the beam 433.56 kN is less than the flange capacity 509.09 kN. The flange strength requirement is satisfied.

2020-12-17 23:48:35 - Osdag - ERROR - [End Plate] The selected trial end plate of 22.0 mm is insufficient and fails in the moment capacity check

2020-12-17 23:48:35 - Osdag - INFO - The minimum required thickness of end plate is 24.68 mm

2020-12-17 23:48:35 - Osdag - INFO - Re-designing the connection with a plate of available higher thickness

2020-12-17 23:48:35 - Osdag - ERROR - [Bolt Design] The bolt of 16.0 mm diameter and 12.9 grade fails the tension check

2020-12-17 23:48:35 - Osdag - ERROR - Total tension demand on bolt (due to direct tension + prying action) is 251.42179267084845 kN and exceeds the bolt tension capacity (137.91 kN)

2020-12-17 23:48:35 - Osdag - INFO - Re-designing the connection with a bolt of higher grade and/or diameter

2020-12-17 23:48:35 - Osdag - ERROR - [Bolt Design] The bolt of 16.0 mm diameter and 12.9 grade fails the combined shear + tension check

2020-12-17 23:48:35 - Osdag - ERROR - The Interaction Ratio (IR) of the critical bolt is 3.361

2020-12-17 23:48:35 - Osdag - INFO - Re-designing the connection with a bolt of higher grade and/or diameter