

# Summer Fellowship Report

On

## Custom Modelling of Thermodynamic Packages in OpenModelica

Submitted by

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# Chapter 1 Introduction

"OpenModelica" is a free and open-source modelling environment that uses "Modelica" modelling language. It follows equation oriented approach. OpenModelica can be used for modelling, simulation, optimization and analysis of complex steady state and dynamic systems. Modelica modelling language allows users to express a system in the form of equations. OpenModelica complies expressions, equations, functions and algorithms into efficient C code. The generated C code is combined with a library of utility functions, a run-time library, and a numerical Differential-Algebric Equation (DAE) solver. OpenModelica Connection Editor, called as OMEdit is the integrated Graphical User Interface (GUI) in OpenModelica for graphical modelling and editing. OMEdit consists of several libraries for various domains like Electrical, Magnetic, Math, Thermal, etc. It provides various user friendly features like representation of a model in the form of block diagrams. OMEdit can be used for creating custom models and for editing or drawing connections between the model interfaces. It also allows users to plot graphs between parameters of the model simulated.

# Chapter 2 Background

OMEdit, the integrated Graphical User Interface (GUI) of OpenModelica consists of libraries across various domains such as Electrical, Thermal, Math, Mechanics, etc. that can be used to develop models of a physical system or process. However, OMEdit does not contain libraries for modelling of chemical process systems. This limits the use of OpenModelica for modelling chemical process systems. Hence, it becomes necessary to build models or packages that aids in modelling of chemical process systems. An essential requirement is the availability of thermodynamic packages to estimate fluid properties. The main aim of this work is to develop standard thermodynamic packages in OpenModelica. In this work, two standard thermodynamic packages, namely "Soave - Redlich - Kwong" (SRK) and "Chao -Seader" are developed in OpenModelica.

Inorder to develop thermodynamic packages in OpenModelica, properties such as critical temperature, critical pressure, acentric factor, molecular weight, etc. of the components that constitutes the system are required. A port has already been created from DWSIM to OpenModelica so that all the required properties are obtained from ChemSep Database present in DWSIM. The developed thermodynamic packages can be used to calculate fluid pure component and solution properties such as equilibrium constants, molar composition, residual enthalpy and residual entropy. These packages will serve as the backbone for developing custom models of any chemical process systems.

# Chapter 3

# Soave - Redlich - Kwong (SRK) Equation of State

### 3.1 Introduction

In 1972, G. Soave proposed a modification to the Redlich - Kwong (RK) Equation of State and derived a new equation of state called as "Soave - Redlich - Kwong". Soave - Redlich - Kwong (SRK) Equation of State is an empirical and algebraic equation that represents the state of a system. It is an equation relating molar volume and temperature of a system to its pressure. It is generally used for systems consisting of light hydrocarbon gases such as methane, ethane, propane, etc. It can also model the Vapour - Liquid Equilibria (VLE) properties of fluids, like fugacity coefficients, molar compositions of components in both liquid and vapour phases, equilibrium constants, enthalpy, entropy of the system and so on, in addition to the vapour phase properties

### 3.2 Equation

Soave - Redlich - Kwong (SRK) Equation of State:

$$P = \frac{RT}{V - b} + \frac{a(T)}{V(V + b)}$$
(3.1)

$$a(T) = (1 + (0.48 + 1.574\omega - 0.176\omega^2)(1 - \sqrt{T_r}))^2 \left[\frac{0.42747(R^2 T_c^2)}{P_c}\right]$$
(3.2)

$$b = 0.08664 \frac{RT_c}{P_c} \tag{3.3}$$

For mixtures consisting of more than one component

$$a_m = \sum_{i}^{n} \sum_{j}^{n} ((x_i x_j \sqrt{a_i a_j})(1 - k_{ij}))$$
(3.4)

$$b_m = \sum_{i}^{n} x_i b_i \tag{3.5}$$

Soave - Redlich - Kwong (SRK) Equation of State based on Compressibility Factor:

$$Z^{3} - Z^{2} + (A - B - B^{2})Z - AB = 0$$
(3.6)

$$A = \frac{a_m P}{R^2 T^2} \tag{3.7}$$

$$B = \frac{b_m P}{RT} \tag{3.8}$$

$$Z = \frac{PV}{RT} \tag{3.9}$$

Fugacity Coefficient of component in mixture:

$$ln\phi_i = \frac{b_i(Z-1)}{b_m} - ln(Z-B) - (\frac{A}{B}\frac{2\sum_{j=1}^{n} x_j\sqrt{a_ja_i}(1-k_{ji})}{a_m} - \frac{b_i}{b_m})ln(\frac{Z+B}{Z})$$
(3.10)

Equilibrium Constant of component:

$$K_i = \frac{\phi_{i,l}}{\phi_{i,v}} \tag{3.11}$$

$$y_i = K_i x_i \tag{3.12}$$

$$y_i\beta + x_i(1-\beta) = z_i \tag{3.13}$$

$$\sum_{i}^{n} y_{i} - \sum_{i}^{n} x_{i} = 0 \tag{3.14}$$

# 3.3 Nomenclature

a(T) – Soave - Redlich - Kwong Equation of State constant of component  $a_m$  – Soave - Redlich - Kwong Equation of State constant of mixture A – Soave - Redlich - Kwong Equation of State constant of mixture b – Soave - Redlich - Kwong Equation of State constant of component  $b_m$  – Soave - Redlich - Kwong Equation of State constant of mixture B – Soave - Redlich - Kwong Equation of State constant of mixture i – Component k<sub>ij</sub> – Interaction Parameter between  $i^{th}$  component and  $j^{th}$  component

- K- Equilibrium constant of component
- l- Liquid
- n- Total number of components
- P- Pressure of the System, Pa
- $P_c$  Critical Pressure of component, Pa
- $P_r$  Reduced Pressure
- R- Universal Gas Constant
- $R = 8.314 \frac{kJ}{kmolK}$
- T- Temperature of the System, K
- $T_c$  Critical Temperature of component, K
- $T_r$  Reduced Temperature
- v- Vapour

- V- Molar Volume of the System,  $\frac{m^3}{mol}$  $x_i-$  Molar fraction of  $i^{th}$  component in liquid phase  $y_i-$  Molar fraction of  $i^{th}$  component in vapour phase
- $\beta$  Molar fraction of feed vapourized
- $\omega$  Acentric Factor of component
- $\phi$  Fugacity Coefficient of component

#### $\mathbf{3.4}$ Input

#### **Components**

- 1. Propylene
- 2. Ethylene

#### Thermodynamic Package

Soave - Redlich - Kwong (SRK)

#### **Stream Specification**

Table	3.1:	Input
-------	------	-------

Parameter	Units	Feed
Temperature	Κ	200
Pressure	Pa	101325
Molar Flow	$\frac{mol}{s}$	100
Composition	-	
Propylene	-	0.5
Ethylene	-	0.5

#### **OpenModelica** Code 3.5

```
//Soave - Redlich - Kwong Equation Of State
//Components
//Propoylene - 1
//Ethylene - 2
//Liquid - 1
//Vapour - v
//Aakash Subramanian S.
//SASTRA Deemed University
```

#### model SRK

```
//Parameter Section
parameter Integer NOC = 2 "Number of Components";
parameter Real R(unit = "J/(mol K)") = 8.314 "Universal Gas Constants";
parameter Real MW[NOC] (unit = "kg/kgmol") = {42.0797, 28.054} "Molecular Weight";
parameter Real z[NOC] = \{0.5, 0.5\} "Molar Composition of Feed";
parameter Real Tc[NOC](unit = "K") = {364.8, 282.34} "Critical Temperature";
parameter Real Pc[NOC](unit = "Pa") = \{4600000, 5041000\} "Critical Pressure";
parameter Real omega[NOC] = \{0.137588, 0.087\} "Acentric Factor";
parameter Real uu = 1, ww = 0;
//Variable Section
input Real T(unit = "K", start = 200) "Temperature";
input Real P(unit = "Pa", start = 101325) "Pressure";
Real a[NOC] (each start = 1) "SRK EOS Constants";
Real b[NOC] (each start = 0) "SRK EOS Constants";
\begin{array}{l} {\rm Real} \ {\rm aml2} \left[ {\rm NOC} \right], \ {\rm bml2} \left[ {\rm NOC} \right], \ {\rm amv2} \left[ {\rm NOC} \right], \ {\rm bmv2} \left[ {\rm NOC} \right]; \\ {\rm Real} \ {\rm aml} \ "{\rm SRK} \ {\rm EOS} \ {\rm Constant} \ {\rm for} \ {\rm Liquid} \ {\rm Mixture}"; \end{array} 
Real bml "SRK EOS Constant for Liquid Mixture";
Real amv "SRK EOS Constant for Vapour Mixture";
Real bmv "SRK EOS Constant for Vapour Mixture";
Real Al "SRK EOS Constant for Liquid Mixture";
Real Bl "SRK EOS Constant for Liquid Mixture";
Real Av "SRK EOS Constant for Vapour Mixture";
Real By "SRK EOS Constant for Vapour Mixture";
Real Zl(start = 0) "Compressibility Factor of Liquid";
Real Zv(start = 1) "Compressibility Factor of Vapour";
Real x [NOC] (each start = 1, each min = 0, each max = 1) "Mole Fraction in Liquid
    Phase
Real y [NOC] (each start = 1, each min = 0, each max = 1) "Mole Fraction in Vapour
    Phase";
Real r[NOC];
Real s [NOC];
{\rm Real} \ \ {\rm t1} \ [{\rm NOC}] \ , \ \ {\rm t2} \ , \ \ {\rm t3} \ [{\rm NOC}] \ , \ \ {\rm t4} \ , \ \ {\rm t5} \ ;
Real u1[NOC], u2, u3[NOC], u4, u5;
Real beta (start = 0) "Mole Fraction of Feed Vapourized";
Real phil [NOC] (each start = 1) "Fugacity Coefficient in Liquid Phase";
Real phiv [NOC] (each start = 1) "Fugacity Coefficient in Vapour Phase";
Real K[NOC] (each start = 1) "Equilibrium Constant";
Real c[NOC];
Real a1, al, av, dadT[2], al2 [NOC], av2 [NOC];
Real AMWI(unit = "kg/kgmol") "Average Molecular Weight of Liquid Mixture";
Real AMWv(unit = "kg/kgmol") "Average Molecular Weight of Vapour Mixture";
Real mDHres[2](unit = "kJ/kmol") "Residual Molar Enthalpy";
Real mDSres[2](unit = "kJ/(kmol K)") "Residual Molar Entropy'
Real DHres [2] (unit = "kJ/kg") "Residual Specific Enthalpy";
Real DSres[2](unit = "kJ/(kg K)") "Residual Specific Entropy";
```

Real DAres [2] (unit = "kJ/kmol") "Residual Specific Helmoltz Free Energy";

//=\_\_\_\_\_ //Equation Section

equation

//Calculation of SRK EOS Constants for Liquid and Vapour Phases

 $\operatorname{aml} = \operatorname{sum}(\operatorname{aml2});$ bml = sum(bml2); $Al = (aml*P) / ((R*T)^2);$ Bl = (bml\*P)/(R\*T); $(Zl^3)-(Zl^2)+((Al-Bl-(Bl^2))*Zl)-(Al*Bl) = 0; //Compressibility Factor of (Zl^3)-(Zl^2)+((Al-Bl-(Bl^2))*Zl)-(Al*Bl) = 0; //Compressibility Factor of (Zl^2)-(Zl^2)+(Zl^2)-(Zl^2)+(ZL^2)+(ZL^$ Liquid Mixture  $\operatorname{amv} = \operatorname{sum}(\operatorname{amv2});$ bmv = sum(bmv2); $Av = (amv*P) / ((R*T)^2);$ Bv = (bmv\*P)/(R\*T); $(Zv^3)-(Zv^2)+((Av-Bv-(Bv^2))*Zv)-(Av*Bv) = 0; //Compressibility Factor of (Av+Bv) = 0; //Compressibility Factor of ($ Vapour Mixture  $t_2 = -\log(Zl-Bl);$  $t4 = \log \left( \left( Zl + Bl \right) / Zl \right);$ t5 = Bl; $u2 = -\log(Zv - Bv);$  $u4 = \log\left(\left(\operatorname{Zv+Bv}\right)/\operatorname{Zv}\right);$ u5 = Bv;sum(y)-sum(x) = 0;for i in 1:NOC loop t1[i] = b[i]\*(Zl-1)/bml;t3[i] = Al\*((2\*r[i]/aml)-(b[i]/bml));u1[i] = b[i] \* (Zv-1)/bmv;u3[i] = Av\*((2\*s[i]/amv)-(b[i]/bmv));//Calculation of Fugacity Coefficients of Components in Liquid and Vapour Phases phil[i] = exp(t1[i]+t2-(t3[i]\*t4/t5));phiv[i] =  $\exp(u1[i]+u2-(u3[i]*u4/u5));$ 

//Calculation of Equilibrium Constants

K[i] = phil[i]/phiv[i];

//Calculation of Mole Fraction of Components in Liquid and Vapour Phases

 $\begin{array}{l} y\,[\,i\,] \;=\; K[\,i\,] * \,x\,[\,i\,]\,; \\ z\,[\,i\,] \;=\; (\,y\,[\,i\,] * \,beta\,) \;+\; (\,x\,[\,i\,] * (1 - beta\,)\,)\,; \end{array}$ 

 $//\,{\rm Calculation}$  of SRK EOS Constants of Components

a[i] = ((1+((0.48+(1.574\*omega[i]) - (0.176\*(omega[i]^2)))\*(1-((T/Tc[i])^0.5))))^2) \*((0.42747\*(R\*R\*Tc[i]\*Tc[i]))/Pc[i]); b[i] = 0.08664\*R\*Tc[i]/Pc[i]; aml2[i] = sum(x[i].\*x[:].\*((a[i].\*a[:]).^0.5)); bml2[i] = (x[i]\*b[i]); amv2[i] = sum(y[i]\*y[:].\*((a[i]\*a[:]).^0.5)); bmv2[i] = (y[i]\*b[i]);

```
r [i] = sum(x[:].*((a[:].*a[i]).^0.5));
s[i] = sum(y[:].*((a[:].*a[i]).^0.5));
c[i] = 0.48 + 1.574 * omega[i] - 0.176 * omega[i] ^ 2;
av2[i] = sum(y[i].*y[:].*(c[:].*(a[i].*Tc[:]./Pc[:]).^0.5+c[i].*(a[:].*Tc[i]./Pc[
i]).^0.5));
al2[i] = sum(x[i].*x[:].*(c[:].*(a[i].*Tc[:]./Pc[:]).^0.5+c[i].*(a[:].*Tc[i]./Pc[
i]).^0.5));
```

```
end for;
```

//Calculation of Average Molecular Weights of Liquid and Vapour Phases

//Calculation of Intermediate Values

```
a1 = -R / 2 * (0.42748 / T) ^ 0.5;

al = sum(al2);

av = sum(av2);

dadT[1] = a1*a1;

dadT[2] = a1*av;
```

//Calculation of Residual Properties of Liquid Phase

```
 \begin{split} \text{DAres} [1] &= \text{aml}/(\text{bml}*(uu^2-4*ww) ^0.5)*\log\left((2*\text{Zl}+\text{Bl}*(uu-(uu^2-4*ww) ^0.5))/(2*\text{Zl}+\text{Bl}*(uu+(uu^2-4*ww) ^0.5)))-\text{R}*\text{T}*\log\left((21-\text{Bl})/\text{Zl}\right)-\text{R}*\text{T}*\log\left((21); \\ \text{mDSres} [1] &= \text{R}*\log\left((21-\text{Bl})/\text{Zl}\right)+\text{R}*\log\left(21\right)-uu/((uu^2-4*ww) ^0.5*\text{bml})*\text{dadT} [1]*\log\left((2*\text{Zl}+\text{Bl}*(uu-(uu^2-4*ww) ^0.5))\right); \\ \text{mDHres} [1] &= \text{DAres} [1]+\text{T}*\text{mDSres} [1]+\text{R}*\text{T}*(\text{Zl}-1); \\ \text{DHres} [1] &= \text{mDHres} [1]/\text{AMW}; \\ \text{DSres} [1] &= \text{mDSres} [1]/\text{AMW}; \\ \text{DSres} [1] &= \text{mDSres} [1]/\text{AMW}; \\ \end{pmatrix} \end{split}
```

end SRK; //\_\_\_\_\_

# 3.6 Results

Parameter	Units	OpenModelica	DWSIM	Percent Error		
Phase - Liquid						
Composition						
Propylene	-	0.82185	0.82173	0.02		
Ethylene	-	0.17815	0.17826	0.06		
Residual Molar Enthalpy	$\frac{kJ}{kmol}$	-18416.5	-18419.1	0.01		
Residual Molar Entropy	$\frac{kJ}{kmolK}$	-85.2018	-85.2053	0.004		
Fugacity Coefficients						
Propylene	-	0.266877	0.266400	0.18		
Ethylene	-	4.25659	4.25630	0.006		
Phase - Vapour						
Propylene - 0.227859 0.227423 0.19						
Ethylene	-	0.772141	0.772577	0.06		
Residual Molar Enthalpy	$\frac{kJ}{kmol}$	-100.381	-100.356	0.03		
Residual Molar Entropy	$\frac{kJ}{kmolK}$	-0.313648	-0.313572	0.02		
Fugacity Coefficients						
Propylene	-	0.962581	0.962572	0.0009		
Ethylene	-	0.982091	0.982090	0.0001		
Equilibrium Constants						
Propylene	-	0.277252	0.276759	0.18		
Ethylene	-	4.33421	4.33392	0.007		

### Table 3.2: Output

# Chapter 4

# Chao - Seader

## 4.1 Introduction

Chao - Seader method uses Redlich - Kwong (RK) Equation of State for calculation of thermodynamic properties such as fugacity coefficient, molar composition, molar volume, etc. Other thermodynamic properties such as residual molar enthalpy and residual molar entropy of a system are calculated using Lee - Kesler - Plocker (LKP) Equation of State.

### 4.2 Equation

Chao - Seader uses Redlich - Kwong (RK) Equation of State to calculate constants.

Redlich - Kwong (RK) Equation of State:

$$P = \frac{RT}{V-b} - \frac{a}{\sqrt{T}V(V+b)}$$

$$(4.1)$$

$$a = 0.42748 \frac{R^2 T_c^{2.5}}{P_c T^{0.5}} \tag{4.2}$$

$$b = 0.08664 \frac{RT_c}{P_c} \tag{4.3}$$

For mixtures containing more than one component:

$$a_m = \sum_i^n \sum_j^n x_i x_j a_{ij} \tag{4.4}$$

$$b_m = \sum_{i}^{n} x_i b_i \tag{4.5}$$

Fugacity coefficient of component in mixture

$$ln\phi_i = b_i \frac{Z-1}{b_m} - log(Z-B) + \frac{A}{B} (\frac{b_i}{b_m} - 2\sqrt{\frac{a_i}{a_m}}) log(\frac{Z+B}{Z}) \quad (4.6)$$

Equilibrium Constant of component:

$$K_i = \frac{\phi_{i,l}}{\phi_{i,v}} \tag{4.7}$$

$$y_i = K_i x_i \tag{4.8}$$

$$y_i\beta + x_i(1-\beta) = z_i \tag{4.9}$$

$$\sum_{i}^{n} y_i - \sum_{i}^{n} x_i = 0 \tag{4.10}$$

## 4.3 Nomenclature

- a- Redlich Kwong Equation of State constant of component  $a_m-$  Redlich - Kwong Equation of State constant of mixture A- Redlich - Kwong Equation of State constant of mixture b- Redlich - Kwong Equation of State constant of component  $b_m-$  Redlich - Kwong Equation of State constant of mixture B- Redlich - Kwong Equation of State constant of mixture i- Component K- Equilibrium constant of component l- Liquid m- Tetal much en of component
- n- Total number of components
- P- Pressure of the system, Pa
- $P_c$  Critical Pressure of component, Pa
- $P_r$  Reduced Pressure
- R- Universal Gas Constant

$$R = 8.314 \frac{kJ}{kmolK}$$

- T- Temperature of the System, K
- $T_c$  Critical Temperature of component, K
- $T_r$  Reduced Temperature
- v- Vapour
- V- Molar Volume of the system,  $\frac{m^3}{mol}$  $x_i$  Mole Fraction of  $i^{th}$  component in liquid phase
- $y_i$  Mole Fraction of  $i^{th}$  component in vapour phase
- $\beta$  Molar fraction of feed vapourized
- $\omega$  Acentric Factor of component
- $\phi$ -Fugacity Coefficient of component

#### **4.4** Input

### Components

- 1. Ethane
- 2. Propane

### Thermodynamic Package

Chao - Seader

### **Stream Specification**

Table 4.1: Input				
rameter	Units	Feed		
nperature	К	215		

Pa

Temperature	Κ	215
Pressure	Pa	101325
Molar Flow	$\frac{mol}{s}$	100
Composition	-	
Ethane	-	0.5
Propane	-	0.5

# 4.5 OpenModelica Code

```
//Chao - Seader Equation of State
//Components
//Ethane - 1
//Propane - 2
//Liquid - l
//Vapour – v
//Aakash Subramanian S.
//SASTRA Deemed University
model cs
//Parameter Section
parameter Integer NOC = 2 "Number of Components";
parameter Real R(unit = "J/(mol K)") = 8.314 "Universal Gas Constant";
parameter Real z[NOC] = \{0.5, 0.5\} "Molar Composition of Feed";
parameter Real Tc[NOC](unit = "K") = \{305.32, 369.83\} "Critical Temperature";
parameter Real Pc[NOC](unit = "Pa") = {4872000, 4248000} "Critical Pressure";
parameter Real omega[NOC] = {0.099, 0.152} "Acentric Factor";
parameter Real csomega[NOC] = \{0.0908000, 0.153800\} "Chao - Seader Acentric Factor
    ";
parameter Real sp[NOC] = {12400, 13100} "Solubility Parameter";
parameter Real u = 1, w = 0;
//Actiity Coefficient Parameters
parameter Real f0 = 5.75748;
parameter Real f1 = -3.01761;
parameter Real f2 = -4.985;
parameter Real f3 = 2.02299;
parameter Real f4 = 0;
parameter Real f5 = 0.08427;
parameter Real f6 = 0.26667;
parameter Real f7 = -0.31138;
parameter Real f8 = -0.02655;
parameter Real f9 = 0.02883;
//=
//Variable Section
input Real T(unit = "K", start = 215) "Temperature of System";
input Real P(unit = "Pa", start = 101325) "Pressure of System";
Real Tr [NOC] "Reduced Temperature";
Real Pr[NOC] "Reduced Pressure";
Real beta(start = 0) "Mole Fraction of Feed Vapourised";
Real x[NOC] (each start = 0, each min = 0, each max = 1) "Mole Fraction in Liquid
   Phase"
Real y[NOC] (each start = 0, each min = 0, each max = 1) "Mole Fraction in Vapour
    Phase";
Real a [NOC] "SRK EOS Constants";
Real b NOC "SRK EOS Constants";
Real amv2[NOC], bmv2[NOC];
```

Real amv "SRK EOS Constant for Vapour Mixture"; Real bmv "SRK EOS Constant for Vapour Mixture"; Real Av "SRK EOS Constant for Vapour Mixture"; Real By "SRK EOS Constant for Vapour Mixture"; Real Zv(start = 1) "Compressibility Factor of Vapour"; Real t1[NOC], t2, t3[NOC], t4; Real phil [NOC] "Fugacity Coefficients in Liquid Phase"; Real phiv [NOC] "Fugacity Coefficients in Vapour Phase"; Real K[NOC] "Equilibrium Constants"; Real gamma[NOC] "Activity Coefficients"; Real sumV, sumVS, S; Real V[NOC] "Partial Volume"; Real v0[NOC], v1[NOC], v[NOC]; //Equation Section equation for i in 1:NOC loop Tr[i] = T/Tc[i]; //Reduced Temperature Calculation Pr[i] = P/Pc[i]; //Reduced Pressure Calculation //Calculation of SRK EOS Constants  $a[i] = (0.42748 * (R^2) * (Tc[i]^2.5)) / (Pc[i] * (T^0.5));$ b[i] = 0.08664 \* R \* Tc[i] / Pc[i];//Vapour Phase Fugacity Coefficient Calculations amv2[i] = sum((y[i].\*y[:].\*((a[i].\*a[:]).^0.5))); bmv2[i] = (y[i]\*b[i]); t1[i] = b[i] \* (Zv-1)/bmv; $t3[i] = Av/(Bv*(u^2-4w)^0.5)*(b[i]/bmv-2*(a[i]/amv)^0.5);$ phiv $[i] = \exp(t1[i]+t2+t3[i]*t4);$ //Liquid Phase Fugacity Coefficient Calculations //Calulation of Activiy Coefficients of Liquid gamma[i] =  $\exp(V[i]*((sp[i]-S)^2)/(8314470.0*T));$ 

 $\begin{array}{l} v0\,[\,i\,] = \ f0 \ + \ f1 \ / \ Tr\,[\,i\,] \ + \ f2 \ * \ Tr\,[\,i\,] \ + \ f3 \ * \ Tr\,[\,i\,] \ ^ 2 \ + \ f4 \ * \ Tr\,[\,i\,] \ ^ 3 \ + \ (f5 \ + \ f6 \ * \ Tr\,[\,i\,] \ + \ f7 \ * \ Tr\,[\,i\,] \ ^ 2 \ ) \ * \ Pr\,[\,i\,] \ + \ (f8 \ + \ f9 \ * \ Tr\,[\,i\,] \ ) \ * \ Pr\,[\,i\,] \ ^ 2 \ - \ \log 10 \, (100 \ + \ 1000 \ + \ 100\ \ 100 \ + \ 100\ \ + \ 100\ \ 100\ + \ 100\ + \ 100\ + \ 100\$ 

//Calculations of Equilibrium Constants
phil[i] = gamma[i]\*v[i];

K[i] = phil[i]/phiv[i];

//Calculation of Mole Fraction of Components in Liquid and Vapour Phases

 $\begin{array}{l} y\,[\,i\,] \;=\; K[\,i\,] * \,x\,[\,i\,]\,; \\ z\,[\,i\,] \;=\; (\,y\,[\,i\,] * \,beta\,) \;+\; (\,x\,[\,i\,] * (1 - beta\,)\,)\,; \end{array}$ 

end for;

//Partial Volume of Components in Mixture

 $\begin{array}{lll} V[1] &=& 0.0590406; \\ V[2] &=& 0.0733157; \end{array}$ 

//Calculation of SRK EOS Constants for Vapour Mixture

amv = sum(amv2);bmv = sum(bmv2);

//Calculation of SRK EOS Constants for Vapour Mixture

//Calculation of Compressibility Factor of Vapour Mixture

 $t2 = -\log (Zv-Bv);$  $t4 = \log ((2*Zv+Bv*(u+(u^2-4*w)^0.5))/(2*Zv+Bv*(u-(u^2-4*w)^0.5)));$ 

//Calculation of Intermediate Parameters

sumV = sum(x[:].\*V[:]); sumVS = sum(x[:].\*V[:].\*sp[:]); S = sumVS/sumV;

sum(y)-sum(x) = 0; end cs; //\_\_\_\_\_\_\_

# 4.6 Output

Parameter	Units	OpenModelica	DWSIM	Percent Error			
Phase - Liquid							
Composition							
Ethane	-	0.155204	0.1552065	0.002			
Propane	-	0.844796	0.844793	0.0004			
Fugacity Coefficients							
Ethane	-	3.64852	3.648473	0			
Propane	-	0.483432	0.4834323	0			
Phase - Vapour							
Composition							
Ethane	-	0.576795	0.576796	0.0001			
Propane	-	0.423205	0.423204	0.0002			
Fugacity Coefficients							
Ethane	-	0.981745	0.98174515	0			
Propane	-	0.965021	0.96502084	0			
Equilibrium Constants							
Ethane	-	3.71636	3.716313	0			
Propane	-	0.500955	0.500955	0			

# Table 4.2: Output